

Good Practices

Materials Handling in the Production Line

A more efficient workplace is more profitable. Introducing tools or systems which make the production line more efficient is often very cost effective. Simple measures which improve the efficiency of the production line include using wheel carts, and hanging-rails on wheels.

Good practices for materials handling in production lines

- Use line pick-up trays to feed garment bundles into the production line (Figure 1).
- Use movable wheel carts to transport materials to the workstation (Figure 2).
- Use hanging-rails on wheels to prevent crumpling of ready-to-deliver products and make transportation of finished items safer (Figure 3).



Benefits:

- ✓ Reduces the amount of time spent on materials handling
- ✓ Improves product quality
- ✓ Reduces the amount of storage space needed for finished goods and materials

How:

- ✓ Trays and hangers can be found locally in commercial markets

Cost:

\$

\$ Low cost

\$\$ Moderate cost

\$\$\$ High cost