

Good Practices

Fabric Laying Technique

High quality and efficient garment manufacturing starts with good fabric laying technique. A few simple steps can lead to significant cost savings for the factory and improve the quality of the finished product. Poor or incorrect fabric laying technique leads to higher costs, slower production and inferior quality finished products.

Good practices for the fabric cutting area

- When laying fabric, make sure that the distance from the edge of the fabric to the marker is 2cm (Figure 1).
- Each fabric has its own maximum lay depth. Design and display a fabric depth chart to inform workers about lay depth (Figure 2).
- When laying check patterned fabrics using pin strips ensures straight checked lines. Figure 3 shows an incorrect technique for stripe fabric laying.
- Use adjustable clamps to keep fabric from moving during the fabric cutting process (Figure 4).



Figure 1

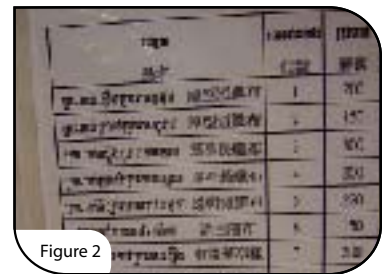


Figure 2



Figure 3



Figure 4

Benefits:

- ✓ Improves quality of work
- ✓ Improves productivity
- ✓ Increases cutting accuracy
- ✓ Reduces errors and waste

How:

- ✓ Fabric depth chart can be prepared by factory staff
- ✓ Clamps available at commercial markets
- ✓ Provide regular training to teach workers the skills for good fabric laying

Cost:

\$

\$ Low cost

\$\$ Moderate cost

\$\$\$ High cost